


CCMT 09T304, Grade: HBT130

Order data

Order number	260211 HBT130
GTIN	4062406256982
Item class	22D

Description

CCMT 09T304 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 3 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Coating	TiCN
Number of changes/inserts	2
Grade	HBT130
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Tool material	Carbide

Cutting depth a_p	0.3 - 3 mm
Feed f	0.05 - 0.35 mm/rev.
Chip breaker	MM
ISO code indexable insert	CCMT 09T304
Cutting speed v_c main application	40 - 220 m/min
Main application	M
Type of product	Indexable insert for turning