

**CCMT 09T308, Grade: HBT020****Order data**

Order number	260213 HBT020
GTIN	4062406353872
Item class	22D

Description

CCMT 09T308 HBT020 Grade: HBT020
Chip breaker: PM
Cutting depth a_p : 0.5 - 2.5 mm
Feed f : 0.12 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 250 m/min

Technical description

Chip breaker	PM
ISO code indexable insert	CCMT 09T308
Feed f	0.12 - 0.3 mm/rev.
Tool material	Carbide
Main application	P
Grade	HBT020
Corner radius	0.8 mm

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 250 m/min
Coating	TiCN
Number of changes/inserts	2
Cutting depth a_p	0.5 - 2.5 mm
Type of product	Indexable insert for turning