


CCMT 09T308, Grade: HBT130

Order data

Order number	260213 HBT130
GTIN	4062406257002
Item class	22D

Description

CCMT 09T308 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 3 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Tool material	Carbide
Feed f	0.05 - 0.35 mm/rev.
Cutting depth a_p	0.3 - 3 mm
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Coating	TiCN
ISO code indexable insert	CCMT 09T308

Grade	HBT130
Chip breaker	MM
Main application	M
Cutting speed v_c main application	40 - 220 m/min
Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning