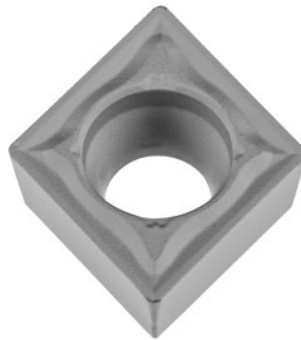



**CCMT 120404, Grade: HBT020**

**Order data**

Order number	260219 HBT020
GTIN	4062406257033
Item class	22D

**Description**

CCMT 120404 HBT020 Grade: HBT020  
 Chip breaker: PM  
 Cutting depth  $a_p$ : 0.5 - 2.5 mm  
 Feed  $f$ : 0.12 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 250 m/min

**Technical description**

Tool material	Carbide
Main application	P
Feed $f$	0.12 - 0.3 mm/rev.
ISO code indexable insert	CCMT 120404
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Coating	TiCN

Chip breaker	PM
Grade	HBT020
Corner radius	0.4 mm
Cutting depth $a_p$	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting speed $v_c$ main application	70 - 250 m/min
Type of product	Indexable insert for turning