


CCMT 120404, Grade: HBT130

Order data

Order number	260219 HBT130
GTIN	4062406257026
Item class	22D

Description

CCMT 120404 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 3 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Corner radius	0.4 mm
Chip breaker	MM
Feed f	0.05 - 0.35 mm/rev.
Coating	TiCN
Main application	M
ISO code indexable insert	CCMT 120404
Grade	HBT130

Cutting depth a_p	0.3 - 3 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting conditions	slightly interrupted
Number of changes/inserts	2
Cutting speed v_c main application	40 - 220 m/min
Type of product	Indexable insert for turning