

**Garant**
**Boring bar carbide, left-hand, Shank  $\varnothing$  / insert size: 0408/04 mm**

**Order data**

Order number	260319 0408/04
GTIN	4062406066710
Item class	21T

**Description**

Boring bar carbide 0408/04 mm Shank  $\varnothing$  D<sub>s</sub>: 8 mm  
 ISO code toolholder: E0408F SDUCR/L04  
 Cutting point / joint: 8 mm  
 Setting angle  $\kappa$ : 93 degrees  
 suitable indexable insert: DC.. 04T0..  
 Minimum pre-drill  $\varnothing$  D<sub>min</sub>: 5.6 mm

**Technical description**

Insert size	4 mm
Pack of insert screws	269028 26
Neck width	4 mm
Cutting point / joint	8 mm
Clamping height L <sub>2</sub>	7.5 mm
Minimum pre-drill $\varnothing$ D <sub>min</sub>	5.6 mm
Head length L <sub>1</sub>	26 mm
Centre offset L <sub>3</sub>	3 mm
ISO code toolholder	E0408F SDUCR/L04
suitable indexable insert	DC.. 04T0..
Overall length L	80 mm
Setting angle $\kappa$	93 degrees

Shank $\varnothing D_s$	8 mm
Application type	left-hand
Boring depth up to	8xD
Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX5	674248 TX5