

Garant

Boring bar carbide, left-hand, Shank \varnothing / insert size: 25/11 mm



Order data

Order number	260319 25/11
GTIN	4062406065973
Item class	21T

Description

Boring bar carbide 25/11 mm Shank $\varnothing D_s$: 25 mm
 ISO code toolholder: E25S SDUCR/L11
 Cutting point / joint: 25 mm
 Setting angle κ : 93 degrees
 suitable indexable insert: DC.. 11T3..
 Minimum pre-drill $\varnothing D_{min}$: 32 mm

Technical description

Overall length L	250 mm
ISO code toolholder	E25S SDUCR/L11
suitable indexable insert	DC.. 11T3..
Insert size	11 mm
Setting angle κ	93 degrees
Minimum pre-drill $\varnothing D_{min}$	32 mm
Clamping height L_2	24 mm
Centre offset L_3	16 mm
Pack of insert screws	269028 8
Cutting point / joint	25 mm
Shank $\varnothing D_s$	25 mm
Application type	left-hand
Boring depth up to	8xD

Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500
PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15