

**Garant**
**Boring bar carbide, left-hand, Shank  $\varnothing$  / insert size: 25/11 mm**

**Order data**

Order number	260321 25/11
GTIN	4062406066079
Item class	21T

**Description**

Boring bar carbide 25/11 mm Shank  $\varnothing D_s$ : 25 mm  
 ISO code toolholder: E25S SDQCR/L11  
 Setting angle  $\kappa$ : 107.5 degrees  
 suitable indexable insert: DC.. 11T3..  
 Minimum pre-drill  $\varnothing D_{min}$ : 32 mm  
 Centre offset  $L_3$ : 16 mm

**Technical description**

ISO code toolholder	E25S SDQCR/L11
Overall length L	250 mm
Setting angle $\kappa$	107.5 degrees
Clamping height $L_2$	24 mm
Pack of insert screws	269028 8
Centre offset $L_3$	16 mm
Minimum pre-drill $\varnothing D_{min}$	32 mm
suitable indexable insert	DC.. 11T3..
Insert size	11 mm
Shank $\varnothing D_s$	25 mm
Application type	left-hand
Boring depth up to	8xD

Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

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## Accessories

PrecisionBit for Torx®, shank E 6.3 Torx® profile TX15	674248 TX15
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659906 500