

Garant
DCGT 04T002, Grade: HB7025-1


Order data

Order number	260350 HB7025-1
GTIN	4062406066536
Item class	21G

Description

DCGT 04T002 HB7025-1 Grade: HB7025-1
 Chip breaker: SF
 Tolerance: G
 Cutting depth a_p : 0.05 - 0.2 mm
 Feed f : 0.03 - 0.1 mm/rev.
 Cutting speed v_c main application: 120 - 300 m/min

Technical description

Grade	HB7025-1
Cutting conditions	slightly interrupted
Finishing/roughing assignment	Finishing
Main application	P
Tool material	Carbide
Chip breaker	SF
Feed f	0.03 - 0.1 mm/rev.

Cutting depth a_p	0.05 - 0.2 mm
Cutting speed v_c main application	120 - 300 m/min
Corner radius	0.2 mm
Coating	uncoated
ISO code indexable insert	DCGT 04T002
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning