

Garant**DCGT 04T002, Grade: HU7315-1**

Order data

Order number	260350 HU7315-1
GTIN	4062406066550
Item class	21G

Description

DCGT 04T002 HU7315-1 Grade: HU7315-1
Chip breaker: AF
Tolerance: G
Cutting depth a_p : 0.05 - 0.6 mm
Feed f : 0.03 - 0.1 mm/rev.
Cutting speed v_c main application: 120 - 600 m/min

Technical description

Chip breaker	AF
Cutting depth a_p	0.05 - 0.6 mm
Cutting conditions	continuous
Feed f	0.03 - 0.1 mm/rev.
Corner radius	0.2 mm
Grade	HU7315-1
Finishing/roughing assignment	Finishing

Tool material	Carbide
Cutting speed v_c main application	120 - 600 m/min
Main application	N
Coating	uncoated
ISO code indexable insert	DCGT 04T002
Number of changes/inserts	2
Tolerance	G
Type of product	Indexable insert for turning