

Garant
DCMT 070204, Grade: HU7315-1


Order data

Order number	260353 HU7315-1
GTIN	4062406380304
Item class	21G

Description

DCMT 070204 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 0.6 mm
 Feed f : 0.03 - 0.1 mm/rev.
 Cutting speed v_c main application: 120 - 600 m/min

Technical description

Main application	N
Cutting conditions	continuous
Cutting speed v_c main application	120 - 600 m/min
Cutting depth a_p	0.05 - 0.6 mm
Tolerance	G
Tool material	Carbide
Grade	HU7315-1

ISO code indexable insert	DCMT 070204
Chip breaker	AF
Corner radius	0.2 mm
Number of changes/inserts	2
Feed f	0.03 - 0.1 mm/rev.
Coating	uncoated
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning