


DCMT 070204, Grade: HBT020

Order data

Order number	260376 HBT020
GTIN	4062406257071
Item class	22D

Description

DCMT 070204 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Main application	P
Chip breaker	PF
Number of changes/inserts	2
Cutting speed v_c main application	70 - 250 m/min
ISO code indexable insert	DCMT 070204
Grade	HBT020

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Coating	TiCN
Cutting depth a_p	0.4 - 1.5 mm
Type of product	Indexable insert for turning