


**DCMT 070204, Grade: HBT130**

**Order data**

Order number	260376 HBT130
GTIN	4062406257064
Item class	22D

**Description**

DCMT 070204 HBT130 Grade: HBT130  
 Chip breaker: M  
 Cutting depth  $a_p$ : 0.1 - 1 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

Cutting speed $v_c$ main application	40 - 220 m/min
ISO code indexable insert	DCMT 070204
Finishing/roughing assignment	Finishing
Cutting depth $a_p$	0.1 - 1 mm
Main application	M
Corner radius	0.4 mm
Chip breaker	M

Tool material	Carbide
Number of changes/inserts	2
Cutting conditions	slightly interrupted
Coating	TiCN
Feed f	0.05 - 0.2 mm/rev.
Grade	HBT130
Type of product	Indexable insert for turning