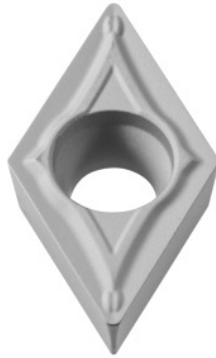



DCMT 11T304, Grade: HBT020

Order data

Order number	260378 HBT020
GTIN	4062406257095
Item class	22D

Description

DCMT 11T304 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting speed v_c main application	70 - 250 m/min
Feed f	0.1 - 0.3 mm/rev.
Chip breaker	PF
Cutting conditions	slightly interrupted
Number of changes/inserts	2

Grade	HBT020
Cutting depth a_p	0.4 - 1.5 mm
Tool material	Carbide
Main application	P
Coating	TiCN
ISO code indexable insert	DCMT 11T304
Type of product	Indexable insert for turning