

Garant
DC.T 11T302, Grade: HB730-1


Order data

Order number	260458 HB730-1
GTIN	4062406394929
Item class	21G

Description

DC.T 11T302 HB730-1 Grade: HB730-1
 Chip breaker: XUM
 Tolerance: M
 Cutting depth a_p : 0.4 - 3.3 mm
 Feed f : 0.15 - 0.35 mm/rev.
 Cutting speed v_c main application: 35 - 230 m/min

Technical description

ISO code indexable insert	DC.T 11T302
Cutting speed v_c main application	35 - 230 m/min
Coating	Nano-PVD
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Feed f	0.15 - 0.35 mm/rev.
Cutting depth a_p	0.4 - 3.3 mm

Cutting conditions	slightly interrupted
Corner radius	0.2 mm
Grade	HB730-1
Tool material	Carbide
Tolerance	M
Chip breaker	XUM
Main application	UNI
Type of product	Indexable insert for turning