

Garant
DC.T 11T308, Grade: HB7210-1


Order data

Order number	260464 HB7210-1
GTIN	4062406059262
Item class	21G

Description

DC.T 11T308 HB7210-1 Grade: HB7210-1
 Chip breaker: GM
 Tolerance: M
 Cutting depth a_p : 0.2 - 2.5 mm
 Feed f : 0.1 - 0.25 mm/rev.
 Cutting speed v_c main application: 100 - 450 m/min

Technical description

Corner radius	0.8 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HB7210-1
Cutting conditions	continuous
Cutting speed v_c main application	100 - 450 m/min
Cutting depth a_p	0.2 - 2.5 mm
Feed f	0.1 - 0.25 mm/rev.

Chip breaker	GM
Tool material	Carbide
Main application	K
Coating	TiCN
ISO code indexable insert	DCMT 11T308
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning