


DCMT 11T302, Grade: HBT020

Order data

Order number	260503 HBT020
GTIN	4062406353889
Item class	22D

Description

DCMT 11T302 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Cutting speed v_c main application	70 - 250 m/min
Coating	TiCN
Chip breaker	PM
Tool material	Carbide
ISO code indexable insert	DCMT 11T302
Grade	HBT020
Main application	P

Feed f	0.12 - 0.3 mm/rev.
Corner radius	0.2 mm
Cutting conditions	slightly interrupted
Cutting depth a_p	0.5 - 2.5 mm
Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning