


DCMT 11T302, Grade: HBT130

Order data

Order number	260503 HBT130
GTIN	4062406257323
Item class	22D

Description

DCMT 11T302 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Feed f	0.05 - 0.35 mm/rev.
Cutting depth a_p	0.3 - 2.5 mm
Cutting speed v_c main application	40 - 220 m/min
Number of changes/inserts	2
Chip breaker	MM
ISO code indexable insert	DCMT 11T302
Grade	HBT130

Coating	TiCN
Cutting conditions	slightly interrupted
Tool material	Carbide
Main application	M
Corner radius	0.2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning