


DCMT 11T304, Grade: HBT130

Order data

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| Order number | 260507 HBT130 |
| GTIN | 4062406257347 |
| Item class | 22D |

Description

DCMT 11T304 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

| | |
|---------------------------|---------------------|
| Corner radius | 0.4 mm |
| ISO code indexable insert | DCMT 11T304 |
| Tool material | Carbide |
| Feed f | 0.05 - 0.35 mm/rev. |
| Cutting depth a_p | 0.3 - 2.5 mm |
| Number of changes/inserts | 2 |
| Chip breaker | MM |

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|--------------------------------------|------------------------------------|
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Coating | TiCN |
| Cutting speed v_c main application | 40 - 220 m/min |
| Main application | M |
| Grade | HBT130 |
| Cutting conditions | slightly interrupted |
| Type of product | Indexable insert for turning |