

Garant**RC.X 1204, Grade: HB725**

Order data

Order number	260650 HB725
GTIN	4062406058654
Item class	21G

Description

RC.X 1204 HB725 Chip breaker: UM

Tolerance: M

Cutting depth a_p : 0.5 - 2 mmFeed f : 0.1 - 0.3 mm/rev.Cutting speed v_c main application: 60 - 230 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.5 - 2 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	UNI
Grade	HB725
Cutting speed v_c main application	60 - 230 m/min
Chip breaker	UM

Tool material	Carbide
Cutting conditions	slightly interrupted
Coating	PVD
ISO code indexable insert	RCMX 1204
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning