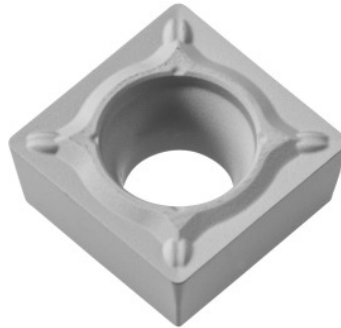



**SCMT 09T304, Grade: HBT020**

**Order data**

Order number	260758 HBT020
GTIN	4062406257392
Item class	22D

**Description**

SCMT 09T304 HBT020 Corner radius: 0.4 mm  
 Grade: HBT020  
 Chip breaker: PF  
 Cutting depth  $a_p$ : 0.4 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 250 m/min

**Technical description**

Main application	P
Grade	HBT020
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Number of changes/inserts	4
Feed $f$	0.1 - 0.3 mm/rev.
ISO code indexable insert	SCMT 09T304

Cutting speed $v_c$ main application	70 - 250 m/min
Cutting conditions	slightly interrupted
Chip breaker	PF
Cutting depth $a_p$	0.4 - 1.5 mm
Coating	TiCN
Tool material	Carbide
Type of product	Indexable insert for turning