


SCMT 09T304, Grade: HBT130

Order data

Order number	260758 HBT130
GTIN	4062406257385
Item class	22D

Description

SCMT 09T304 HBT130 Corner radius: 0.4 mm
 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Feed f	0.05 - 0.2 mm/rev.
Corner radius	0.4 mm
Chip breaker	M
Cutting depth a_p	0.1 - 1 mm
Cutting speed v_c main application	40 - 220 m/min
ISO code indexable insert	SCMT 09T304
Cutting conditions	slightly interrupted

Grade	HBT130
Coating	TiCN
Number of changes/inserts	4
Tool material	Carbide
Main application	M
Finishing/roughing assignment	Finishing
Type of product	Indexable insert for turning