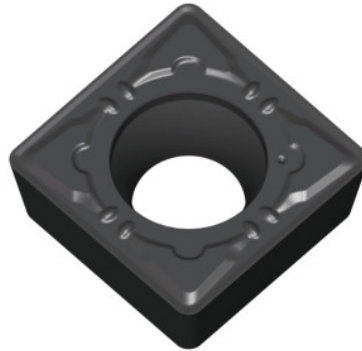


Garant
SC.T 120408, Grade: HB7210-1


Order data

Order number	260766 HB7210-1
GTIN	4062406059279
Item class	21G

Description

SC.T 120408 HB7210-1 Corner radius: 0.8 mm

Grade: HB7210-1

Chip breaker: GM

Tolerance: M

Cutting depth a_p : 0.2 - 2.5 mm

Feed f : 0.1 - 0.25 mm/rev.

Technical description

Feed f	0.1 - 0.25 mm/rev.
Main application	K
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	GM
Cutting speed v_c main application	100 - 450 m/min
Cutting conditions	continuous

Corner radius	0.8 mm
Cutting depth a_p	0.2 - 2.5 mm
Grade	HB7210-1
Coating	TiCN
ISO code indexable insert	SCMT 120408
Number of changes/inserts	4
Tolerance	M
Type of product	Indexable insert for turning