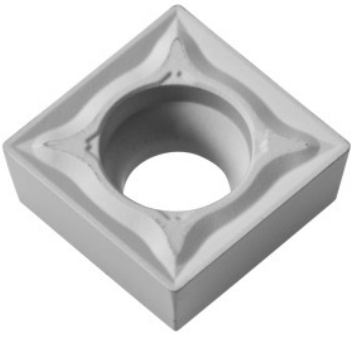
HOLEX

SCMT 09T304, Grade: HBT020



Order data

Order number	260791 HBT020
GTIN	4062406257415
Item class	22D

Description

SCMT 09T304 HBT020 Corner radius: 0.4 mm
Grade: HBT020
Chip breaker: PM
Cutting depth a_p: 0.5 - 2.5 mm
Feed f: 0.12 - 0.3 mm/rev.
Cutting speed v_c main application: 70 - 250 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Coating	TiCN
Feed f	0.12 - 0.3 mm/rev.
Grade	HBT020

Cutting speed v_c main application	70 - 250 m/min
Tool material	Carbide
ISO code indexable insert	SCMT 09T304
Chip breaker	PM
Number of changes/inserts	4
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning