


SCMT 09T304, Grade: HBT130

Order data

Order number	260791 HBT130
GTIN	4062406257408
Item class	22D

Description

SCMT 09T304 HBT130 Corner radius: 0.4 mm
 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Cutting speed v_c main application	40 - 220 m/min
Corner radius	0.4 mm
Main application	M
Cutting conditions	slightly interrupted
ISO code indexable insert	SCMT 09T304
Number of changes/inserts	4
Grade	HBT130

Chip breaker	MM
Feed f	0.05 - 0.35 mm/rev.
Tool material	Carbide
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting depth a_p	0.3 - 2.5 mm
Coating	TiCN
Type of product	Indexable insert for turning