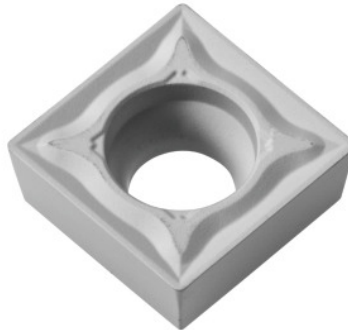



SCMT 120404, Grade: HBT020

Order data

Order number	260793 HBT020
GTIN	4062406257439
Item class	22D

Description

SCMT 120404 HBT020 Corner radius: 0.4 mm
 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Chip breaker	PM
Cutting speed v_c main application	70 - 250 m/min
Corner radius	0.4 mm
Main application	P
Number of changes/inserts	4
Feed f	0.12 - 0.3 mm/rev.
Coating	TiCN

Cutting conditions	slightly interrupted
Grade	HBT020
Tool material	Carbide
Cutting depth a_p	0.5 - 2.5 mm
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	SCMT 120404
Type of product	Indexable insert for turning