


**SCMT 120404, Grade: HBT130**

**Order data**

Order number	260793 HBT130
GTIN	4062406257422
Item class	22D

**Description**

SCMT 120404 HBT130 Corner radius: 0.4 mm  
 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.3 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Tool material	Carbide
Cutting speed $v_c$ main application	40 - 220 m/min
Number of changes/inserts	4
Cutting depth $a_p$	0.3 - 2.5 mm
Chip breaker	MM
Feed $f$	0.05 - 0.35 mm/rev.

Corner radius	0.4 mm
Grade	HBT130
ISO code indexable insert	SCMT 120404
Main application	M
Cutting conditions	slightly interrupted
Coating	TiCN
Type of product	Indexable insert for turning