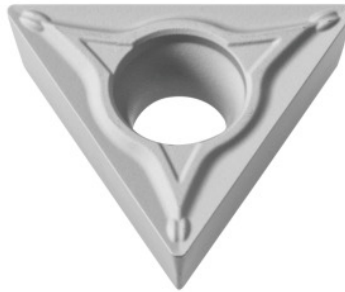



TCMT 110204, Grade: HBT020

Order data

Order number	260966 HBT020
GTIN	4062406257477
Item class	22D

Description

TCMT 110204 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Feed f	0.1 - 0.3 mm/rev.
Cutting depth a_p	0.4 - 1.5 mm
Chip breaker	PF
Number of changes/inserts	3
Coating	TiCN
Main application	P
Tool material	Carbide
Corner radius	0.4 mm

Cutting conditions	slightly interrupted
Cutting speed v_c main application	70 - 250 m/min
ISO code indexable insert	TCMT 110204
Finishing/roughing assignment	Finishing
Grade	HBT020
Type of product	Indexable insert for turning