


TCMT 16T304, Grade: HBT130

Order data

Order number	260968 HBT130
GTIN	4062406257484
Item class	22D

Description

TCMT 16T304 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Number of changes/inserts	3
Cutting depth a_p	0.1 - 1 mm
Grade	HBT130
ISO code indexable insert	TCMT 16T304
Coating	TiCN
Cutting speed v_c main application	40 - 220 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm

Feed f	0.05 - 0.2 mm/rev.
Main application	M
Chip breaker	M
Cutting conditions	slightly interrupted
Tool material	Carbide
Type of product	Indexable insert for turning