


**TCMT 110204, Grade: HBT130**

**Order data**

|              |               |
|--------------|---------------|
| Order number | 261012 HBT130 |
| GTIN         | 4062406257507 |
| Item class   | 22D           |

**Description**

TCMT 110204 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.3 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

|                                      |                      |
|--------------------------------------|----------------------|
| Coating                              | TiCN                 |
| Cutting speed $v_c$ main application | 40 - 220 m/min       |
| ISO code indexable insert            | TCMT 110204          |
| Cutting conditions                   | slightly interrupted |
| Grade                                | HBT130               |
| Chip breaker                         | MM                   |
| Corner radius                        | 0.4 mm               |
| Number of changes/inserts            | 3                    |

|                               |                                    |
|-------------------------------|------------------------------------|
| Tool material                 | Carbide                            |
| Feed f                        | 0.05 - 0.35 mm/rev.                |
| Main application              | M                                  |
| Cutting depth $a_p$           | 0.3 - 2.5 mm                       |
| Finishing/roughing assignment | Skrubbearbejdning-sletbearbejdning |
| Type of product               | Indexable insert for turning       |