


TCMT 16T304, Grade: HBT130

Order data

Order number	261018 HBT130
GTIN	4062406257521
Item class	22D

Description

TCMT 16T304 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Cutting conditions	slightly interrupted
Coating	TiCN
Number of changes/inserts	3
Cutting depth a_p	0.3 - 2.5 mm
Tool material	Carbide
Main application	M
Corner radius	0.4 mm
Chip breaker	MM

Feed f	0.05 - 0.35 mm/rev.
Cutting speed v_c main application	40 - 220 m/min
Grade	HBT130
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
ISO code indexable insert	TCMT 16T304
Type of product	Indexable insert for turning