

Garant
Boring bar carbide, left-hand, Shank Ø / insert size: 25/16 mm

Order data

Order number	261113 25/16
GTIN	4062406398064
Item class	21T

Description

Boring bar carbide 25/16 mm Shank Ø D_s: 25 mm
 ISO code toolholder: E25S SVJBR/L 16
 Setting angle κ: 142 degrees
 suitable indexable insert: VB.. 1604..
 Minimum pre-drill Ø D_{min}: 28 mm
 Centre offset L₃: 4.6 mm

Technical description

Insert size	16 mm
Pack of insert screws	269028 8
Neck width L ₄	16.5 mm
Overall length L	250 mm
Head length L ₁	44 mm
ISO code toolholder	E25S SVJBR/L 16
suitable indexable insert	VB.. 1604..
Setting angle κ	142 degrees
Centre offset L ₃	4.6 mm
Clamping height L ₂	24 mm
Minimum pre-drill Ø D _{min}	28 mm
Shank Ø D _s	25 mm

Application type	left-hand
Boring depth up to	8×D
Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Type of product	Boring bar

Accessories

Set of insert screws Type 8	269028 8
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