


VBMT 110304, Grade: HBT020

Order data

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| Order number | 261186 HBT020 |
| GTIN | 4062406257576 |
| Item class | 22D |

Description

VBMT 110304 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

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|-------------------------------|--------------|
| Number of changes/inserts | 2 |
| Finishing/roughing assignment | Finishing |
| Chip breaker | PF |
| Main application | P |
| Corner radius | 0.4 mm |
| ISO code indexable insert | VBMT 110304 |
| Cutting depth a_p | 0.4 - 1.5 mm |

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|--------------------------------------|------------------------------|
| Coating | TiCN |
| Cutting conditions | slightly interrupted |
| Cutting speed v_c main application | 70 - 250 m/min |
| Feed f | 0.1 - 0.3 mm/rev. |
| Tool material | Carbide |
| Grade | HBT020 |
| Type of product | Indexable insert for turning |