


VBMT 110304, Grade: HBT130

Order data

Order number	261186 HBT130
GTIN	4062406257569
Item class	22D

Description

VBMT 110304 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Tool material	Carbide
Cutting speed v_c main application	40 - 220 m/min
Cutting depth a_p	0.1 - 1 mm
Main application	M
ISO code indexable insert	VBMT 110304
Grade	HBT130
Number of changes/inserts	2

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Chip breaker	M
Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Feed f	0.05 - 0.2 mm/rev.
Coating	TiCN
Type of product	Indexable insert for turning