


VBMT 160404, Grade: HBT020

Order data

Order number	261188 HBT020
GTIN	4062406257590
Item class	22D

Description

VBMT 160404 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

ISO code indexable insert	VBMT 160404
Tool material	Carbide
Finishing/roughing assignment	Finishing
Chip breaker	PF
Grade	HBT020
Coating	TiCN
Feed f	0.1 - 0.3 mm/rev.

Corner radius	0.4 mm
Number of changes/inserts	2
Main application	P
Cutting speed v_c main application	70 - 250 m/min
Cutting conditions	slightly interrupted
Cutting depth a_p	0.4 - 1.5 mm
Type of product	Indexable insert for turning