


VBMT 160404, Grade: HBT130

Order data

Order number	261188 HBT130
GTIN	4062406257583
Item class	22D

Description

VBMT 160404 HBT130 Grade: HBT130
 Chip breaker: M
 Cutting depth a_p : 0.1 - 1 mm
 Feed f : 0.05 - 0.2 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Chip breaker	M
Feed f	0.05 - 0.2 mm/rev.
ISO code indexable insert	VBMT 160404
Cutting speed v_c main application	40 - 220 m/min
Tool material	Carbide
Grade	HBT130
Main application	M

Coating	TiCN
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Cutting depth a_p	0.1 - 1 mm
Corner radius	0.4 mm
Number of changes/inserts	2
Type of product	Indexable insert for turning