


VBMT 110304, Grade: HBT020

Order data

Order number	261252 HBT020
GTIN	4062406257613
Item class	22D

Description

VBMT 110304 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Cutting conditions	slightly interrupted
Number of changes/inserts	2
ISO code indexable insert	VBMT 110304
Cutting depth a_p	0.5 - 2.5 mm
Main application	P
Corner radius	0.4 mm

Cutting speed v_c main application	70 - 250 m/min
Feed f	0.12 - 0.3 mm/rev.
Grade	HBT020
Chip breaker	PM
Coating	TiCN
Tool material	Carbide
Type of product	Indexable insert for turning