


**VBMT 110304, Grade: HBT130**

**Order data**

Order number	261252 HBT130
GTIN	4062406257606
Item class	22D

**Description**

VBMT 110304 HBT130 Grade: HBT130  
 Chip breaker: MM  
 Cutting depth  $a_p$ : 0.3 - 2.5 mm  
 Feed  $f$ : 0.05 - 0.35 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

Corner radius	0.4 mm
ISO code indexable insert	VBMT 110304
Chip breaker	MM
Cutting depth $a_p$	0.3 - 2.5 mm
Tool material	Carbide
Cutting conditions	slightly interrupted
Grade	HBT130

Coating	TiCN
Number of changes/inserts	2
Main application	M
Feed f	0.05 - 0.35 mm/rev.
Cutting speed $v_c$ main application	40 - 220 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Type of product	Indexable insert for turning