


VBMT 160404, Grade: HBT130

Order data

Order number	261257 HBT130
GTIN	4062406257620
Item class	22D

Description

VBMT 160404 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

ISO code indexable insert	VBMT 160404
Cutting depth a_p	0.3 - 2.5 mm
Corner radius	0.4 mm
Grade	HBT130
Cutting speed v_c main application	40 - 220 m/min
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Main application	M

Number of changes/inserts	2
Feed f	0.05 - 0.35 mm/rev.
Tool material	Carbide
Chip breaker	MM
Coating	TiCN
Cutting conditions	slightly interrupted
Type of product	Indexable insert for turning