



Boring bar carbide, right-hand, Shank Ø / insert size: 12/07 mm



Order data

Order number	261327 12/07
GTIN	4062406100643
Item class	21T

Description

Boring bar carbide 12/07 mm ISO code toolholder: E12M SVJCR/L07

Setting angle κ : 142 degrees

suitable indexable insert: VC.. 0702..

Minimum pre-drill Ø D_{min} : 13 mm

Centre-line offset: 2 mm

Clamping height H: 11 mm

Technical description

Pack of insert screws	269028 27
suitable indexable insert	VC.. 0702..
Setting angle κ	142 degrees
Centre-line offset	2 mm
Insert size	7 mm
Clamping height H	11 mm
Shank Ø	12 mm
Neck width	7.8 mm
Minimum pre-drill Ø D_{min}	13 mm
ISO code toolholder	E12M SVJCR/L07
Overhang L_1 recessed holders	18 mm
Overall length L	150 mm
Application type	right-hand

Boring depth up to	8×D
Tool material	Carbide
Standard	DIN 8024
Through-coolant	yes
Shank type	Boring bar
Application	Internal longitudinal turning
Type of product	Boring bar