



Boring bar carbide, right-hand, Shank Ø / insert size: 25/11 mm



Order data

Order number	261328 25/11
GTIN	4062406100810
Item class	21T

Description

Boring bar carbide 25/11 mm ISO code toolholder: E25S SVUCR/L11

Setting angle κ : 93 degrees

suitable indexable insert: VC.. 1103..

Minimum pre-drill Ø D_{min} : 31.5 mm

Centre-line offset: 17 mm

Clamping height H: 23 mm

Technical description

Clamping height H	23 mm
suitable indexable insert	VC.. 1103..
Centre-line offset	17 mm
Shank Ø	25 mm
Minimum pre-drill Ø D_{min}	31.5 mm
Setting angle κ	93 degrees
ISO code toolholder	E25S SVUCR/L11
Pack of insert screws	269028 7
Insert size	11 mm
Overall length L	250 mm
Application type	right-hand
Boring depth up to	8×D
Tool material	Carbide

Standard	DIN 8024
Through-coolant	yes
Shank type	Boring bar
Application	Internal longitudinal turning
Type of product	Boring bar