

Garant
VC.T 110304, Grade: HU7315-1


Order data

Order number	261366 HU7315-1
GTIN	4062406381530
Item class	21G

Description

VC.T 110304 HU7315-1 Grade: HU7315-1
 Chip breaker: AF
 Tolerance: G
 Cutting depth a_p : 0.05 - 1.5 mm
 Feed f : 0.03 - 0.25 mm/rev.
 Cutting speed v_c main application: 50 - 600 m/min

Technical description

Cutting speed v_c main application	50 - 600 m/min
Cutting conditions	continuous
Tool material	Carbide
Cutting depth a_p	0.05 - 1.5 mm
Number of changes/inserts	2
Tolerance	G
Feed f	0.03 - 0.25 mm/rev.

ISO code indexable insert	VC.T 110304
Grade	HU7315-1
Main application	N
Chip breaker	AF
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Type of product	Indexable insert for turning