


**VCMT 110304, Grade: HBT020**

**Order data**

Order number	261386 HBT020
GTIN	4062406257675
Item class	22D

**Description**

VCMT 110304 HBT020 Grade: HBT020  
 Chip breaker: PF  
 Cutting depth  $a_p$ : 0.4 - 1.5 mm  
 Feed  $f$ : 0.1 - 0.3 mm/rev.  
 Cutting speed  $v_c$  main application: 70 - 250 m/min

**Technical description**

Number of changes/inserts	2
ISO code indexable insert	VCMT 110304
Cutting conditions	slightly interrupted
Cutting depth $a_p$	0.4 - 1.5 mm
Main application	P
Finishing/roughing assignment	Finishing
Feed $f$	0.1 - 0.3 mm/rev.

Tool material	Carbide
Grade	HBT020
Coating	TiCN
Chip breaker	PF
Cutting speed $v_c$ main application	70 - 250 m/min
Corner radius	0.4 mm
Type of product	Indexable insert for turning