


**VCMT 110304, Grade: HBT130**

**Order data**

Order number	261386 HBT130
GTIN	4062406257668
Item class	22D

**Description**

VCMT 110304 HBT130 Grade: HBT130  
 Chip breaker: M  
 Cutting depth  $a_p$ : 0.1 - 1 mm  
 Feed  $f$ : 0.05 - 0.2 mm/rev.  
 Cutting speed  $v_c$  main application: 40 - 220 m/min

**Technical description**

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Corner radius	0.4 mm
ISO code indexable insert	VCMT 110304
Tool material	Carbide
Feed $f$	0.05 - 0.2 mm/rev.
Grade	HBT130
Main application	M

Cutting conditions	slightly interrupted
Cutting speed $v_c$ main application	40 - 220 m/min
Number of changes/inserts	2
Chip breaker	M
Cutting depth $a_p$	0.1 - 1 mm
Coating	TiCN
Type of product	Indexable insert for turning