


VCMT 160404, Grade: HBT020

Order data

Order number	261388 HBT020
GTIN	4062406257699
Item class	22D

Description

VCMT 160404 HBT020 Grade: HBT020
 Chip breaker: PF
 Cutting depth a_p : 0.4 - 1.5 mm
 Feed f : 0.1 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Coating	TiCN
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	slightly interrupted
ISO code indexable insert	VCMT 160404
Cutting depth a_p	0.4 - 1.5 mm
Grade	HBT020
Cutting speed v_c main application	70 - 250 m/min

Number of changes/inserts	2
Finishing/roughing assignment	Finishing
Chip breaker	PF
Main application	P
Tool material	Carbide
Corner radius	0.4 mm
Type of product	Indexable insert for turning