


VCMT 110304, Grade: HBT020

Order data

Order number	261472 HBT020
GTIN	4062406257712
Item class	22D

Description

VCMT 110304 HBT020 Grade: HBT020
 Chip breaker: PM
 Cutting depth a_p : 0.5 - 2.5 mm
 Feed f : 0.12 - 0.3 mm/rev.
 Cutting speed v_c main application: 70 - 250 m/min

Technical description

Grade	HBT020
Cutting speed v_c main application	70 - 250 m/min
Cutting depth a_p	0.5 - 2.5 mm
Feed f	0.12 - 0.3 mm/rev.
Chip breaker	PM
ISO code indexable insert	VCMT 110304
Cutting conditions	slightly interrupted

Number of changes/inserts	2
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Coating	TiCN
Main application	P
Tool material	Carbide
Corner radius	0.4 mm
Type of product	Indexable insert for turning