


VCMT 160408, Grade: HBT130

Order data

Order number	261476 HBT130
GTIN	4062406257743
Item class	22D

Description

VCMT 160408 HBT130 Grade: HBT130
 Chip breaker: MM
 Cutting depth a_p : 0.3 - 2.5 mm
 Feed f : 0.05 - 0.35 mm/rev.
 Cutting speed v_c main application: 40 - 220 m/min

Technical description

Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning
Grade	HBT130
Number of changes/inserts	2
Main application	M
Chip breaker	MM
Cutting conditions	slightly interrupted
Cutting speed v_c main application	40 - 220 m/min

Coating	TiCN
Corner radius	0.8 mm
Tool material	Carbide
Cutting depth a_p	0.3 - 2.5 mm
Feed f	0.05 - 0.35 mm/rev.
ISO code indexable insert	VCMT 160408
Type of product	Indexable insert for turning