

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/1



### Order data

Order number	264826 ST/1
GTIN	
Item class	29D

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: PCLNR

suitable indexable insert: CN.. 1204..

Approach angle: 95 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 32 mm

Centre offset  $L_3$ : 17 mm

### Technical description

Cutting point / joint	25 mm
Shim	320610 P01
Insert size	12 mm
Lever	320612 P01
suitable indexable insert	CN.. 1204..

Centre offset L <sub>3</sub>	17 mm
ISO code indexable cutting head	PCLNR
Minimum pre-drill Ø D <sub>min</sub>	32 mm
Overall length L	35 mm
Insert assignment	left-hand and neutral
Spring pin	320618 P01
Lever screw	320611 P01
Shank Ø	25 mm
Approach angle	95 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Clamping screw No. 3 Type P01	320611 P01
Intermediate spacer No. 1 Type P01	320610 P01
Toggle lever No. 4 Type P01	320612 P01
Tube pin No. 7 Type P01	320618 P01