

SWISS TOOLS

Cutting head, right-hand, System / insert size: ST/10



Order data

Order number	264826 ST/10
GTIN	
Item class	29D

Description

Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 32 mm

ISO code indexable cutting head: SDQCR

suitable indexable insert: DC.. 11T3..

Approach angle: 107.5 degrees

Minimum pre-drill $\varnothing D_{\min}$: 40 mm

Centre offset L_3 : 22 mm

Technical description

ISO code indexable cutting head	SDQCR
Insert assignment	left-hand and neutral
Insert screw	320624 2
Shank \varnothing	32 mm
Overall length L	35 mm

suitable indexable insert	DC.. 11T3..
Centre offset L ₃	22 mm
Insert size	11 mm
Cutting point / joint	32 mm
Minimum pre-drill Ø D _{min}	40 mm
Approach angle	107.5 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

Accessories

Torx-screw No. 2 Type 2	320624 2
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