

SWISS TOOLS

## Cutting head, right-hand, System / insert size: ST/12



### Order data

Order number	264826 ST/12
GTIN	
Item class	29D

### Description

#### Suitable for :

Boring bar shanks **No. 320102; 320103; 320407; 320408.**

Through-coolant: yes

Cutting point / joint: 25 mm

ISO code indexable cutting head: SDUCR

suitable indexable insert: DC.. 11T3..

Approach angle: 93 degrees

Minimum pre-drill  $\varnothing D_{\min}$ : 32 mm

Centre offset  $L_3$ : 17 mm

### Technical description

Overall length L	35 mm
Cutting point / joint	25 mm
Shank $\varnothing$	25 mm
ISO code indexable cutting head	SDUCR
Insert screw	320624 2

suitable indexable insert	DC.. 11T3..
Minimum pre-drill $\varnothing D_{\min}$	32 mm
Insert size	11 mm
Centre offset $L_3$	17 mm
Insert assignment	left-hand and neutral
Approach angle	93 degrees
Application type	right-hand
Through-coolant	yes
Type of product	Cutting head

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## Accessories

Torx-screw No. 2 Type 2	320624 2
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